



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

MAY 09 2018

D120-639-021
Job Sheet 177251



Part No: D120-639-021

Job Qty: 2 ea

Part Name: OEM Replacement Wearplates (s/n 1391 and sub)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/9/18

Job Tracking No:

Due Date: 5/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: URF18-712 DWG REV A IPP REV:A 12.07.04 NEW ISSUE DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		5/9/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	2 pcs		5/9/18	0.00	0.00	Packaging1-1		
120	QC	2 pcs		5/9/18	0.00	0.00	QC4		
125	DC	2 pcs		5/9/18	0.00	0.00	DC		
130	Packaging	2 pcs		5/9/18	0.00	0.00	Packaging3-1		
140	QC21-FG	2 Ea		5/9/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D120-639-021 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D120-639-021 Location:FG128A

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS7-1032-130	Rivnut	76 Ea (38 ea)	90-Start up Operation	ALS7-1032-130 5045668
D2648-3	Wearpad	10 Ea (5 ea)	90-Start up Operation	F163345X6 50696049X4
D2656-13	Wearplate Fwd	2 Ea (1 ea)	90-Start up Operation	5069800
D2746	Wearplate	2 Ea (1 ea)	90-Start up Operation	F162948X1 5069652X1
D4677-1	Wearplate, Aft	2 Ea (1 ea)	90-Start up Operation	5125213
MS27039-1-08	Screw	76 Ea (38 ea)	90-Start up Operation	5020602
NAS1149D0332J	Washer	76 Ea (38 ea)	90-Start up Operation	5020606

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	ALS7-1032-130	76	2,189	0
	D2648-3	10	16	0
	D2656-13	2	2	0
	D2746	2	1	0
	D4677-1	2	2	0
	MS27039-1-08	76	462	0
	NAS1149D0332J	76	2,489	0

Part Specifications

Specifications could not be found.



Container No: S070162



Part: D120-639-021

Job No: 177251

Serial No/Batch: S070162

Revision:

Inspector:

Dart Aerospace Ltd.
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Date: 05/10/18

120789-021
Linda Lacelle

From: Ernest Guo
Sent: Tuesday, May 8, 2018 11:45 PM
To: Linda Lacelle; Chrisoula Tsimiklis
Cc: Scott Simpson
Subject: RE: order 5777
Attachments: RE: H120 skid shoes - 5777

Hi Linda,

Got the sign off from the customer today, please see attached confirmation. ☺

Hi Chrisoula,

Customer is arranging collection themselves on this one, so I have passed your email to their FF, they will be in touch very shortly to arrange the paper work.

Thanks very much for your help in advance,

Best Regards,

ERNEST GUO

Inside Sales Representative - Asia Pacific

DART AEROSPACE

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From: Linda Lacelle

Sent: Friday, 4 May 2018 3:45 AM

To: Scott Simpson <ssimpson@dartaero.com>; Ernest Guo <eguo@dartaero.com>

Subject: FW: order 5777

Fyi – please let me know how we proceed.

Thx

Linda

From: Roberto Fuentes

Sent: Thursday, May 3, 2018 1:43 PM

To: Linda Lacelle <llacelle@dartaero.com>; Marc Bellavance <mbellavance@dartaero.com>

Subject: RE: order 5777

Hi Linda,

I recognise this photo is EC120 wearplate, to be specific the D120-639-021 kit wearplate, this kit is in process to revise, because the aft wearplate you see in photo there is a problem with interference with the OEM saddle, I have the D4677-1 aft wearplate drawing revise, but no release waiting for revise entire project. There is a schedule PDR/CIR next week to review the project in which we adding OEM wearplate and also take this issue. But it is a issue move faster the D120-639-021, I recommend to revise the DSI 9623 to rev. B. Talk to Harvey and Marc regarding this. Simon is talking to customer regarding OEM wearplate to fit a prototype on August, so will take some time to release this project.

Roberto

From: Linda Lacelle

Sent: May-03-18 11:18 AM

To: Roberto Fuentes <rfuentes@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>

Subject: RE: order 5777

I need to let the customer know asapppppp

From: Roberto Fuentes

Sent: Thursday, May 3, 2018 8:00 AM

To: Linda Lacelle <llacelle@dartaero.com>

Subject: RE: order 5777

Hi Linda,

Which p/n they talking about and photos, there is attachment to see?

Roberto

From: Linda Lacelle

Sent: May-02-18 3:48 PM

To: Scott Simpson <ssimpson@dartaero.com>; Ernest Guo <eguo@dartaero.com>; Roberto Fuentes <rfuentes@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>

Cc: Sylvie Larocque <slarocque@dartaero.com>; Chrisoula Tsimiklis <ctsimiklis@dartaero.com>; Michelle GagnonDonovan <mgagnondonovan@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>

Subject: Re: order 5777

Muffin/Roberto

pls reply asap

Thx

L

From: Scott Simpson

Sent: Wednesday, May 2, 2018 5:39:47 PM

To: Linda Lacelle; Ernest Guo

Cc: Sylvie Larocque; Chrisoula Tsimiklis; Michelle GagnonDonovan; Marie Lajeunesse; Steven Drouin

Subject: RE: order 5777

Thanks Linda, Steven can you advise any further detail on the fit issue. What's the actual problem?

The photo I saw was very difficult to make out, a bit difficult for us to request acceptance from the customer when I really cannot explain what the story is. I am thinking from a customer's perspective if I advise you can take it but it has a fit issue they will be thinking well no thanks.

Cheers

Scott

From: Linda Lacelle

Sent: Wednesday, May 02, 2018 9:19 PM

To: Scott Simpson <ssimpson@dartaero.com>; Ernest Guo <eguo@dartaero.com>

Cc: Sylvie Larocque <slarocque@dartaero.com>; Chrisoula Tsimiklis <ctsimiklis@dartaero.com>; Michelle GagnonDonovan <mgagnondonovan@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>

Subject: RE: order 5777

This is a fit issue, I had no idea this was U/R...if customer can take as is, we can still get it out asap – but I need the OK from the customer.

L

From: Scott Simpson

Sent: Tuesday, May 1, 2018 8:02 PM

To: Ernest Guo <eguo@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>

Cc: Sylvie Larocque <slarocque@dartaero.com>; Chrisoula Tsimiklis <ctsimiklis@dartaero.com>; Michelle GagnonDonovan <mgagnondonovan@dartaero.com>;

Marie Lajeunesse <mlajeunesse@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>

Subject: RE: order 5777

No good Linda, what's the review about?

I think we were given a 4 day lead time on this and the customer is pushing so we perhaps may need to do some fancy dancing to avoid their flying arrows. If this is going to be a problem we will need to let them know ASAP so they can make the call as to what they want to do. Could be they will have to go with Airbus to meet their dead line??

Cheers

Scott

From: Ernest Guo

Sent: Wednesday, May 02, 2018 8:48 AM

To: Linda Lacelle <llacelle@dartaero.com>

Cc: Sylvie Larocque <slarocque@dartaero.com>; Chrisoula Tsimiklis <ctsimiklis@dartaero.com>; Michelle GagnonDonovan <mgagnondonovan@dartaero.com>;

Marie Lajeunesse <mlajeunesse@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>; Scott Simpson <ssimpson@dartaero.com>

Subject: RE: order 5777

Hi guys,

Thanks for the update, believe customer is under very tight time frame, any idea how long this might take?

Best Regards,

ERNEST GUO

Inside Sales Representative - Asia Pacific

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From: Linda Lacelle

Sent: Wednesday, 2 May 2018 12:00 AM

To: Ernest Guo <eguo@dartaero.com>

Cc: Sylvie Larocque <slarocque@dartaero.com>; Chrisoula Tsimiklis <ctsimiklis@dartaero.com>; Michelle GagnonDonovan <mgagnondonovan@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; Steven Drouin <sdrouin@dartaero.com>

Subject: RE: order 5777

Cannot ship – this part is currently Under Review!!

From: Ernest Guo

Sent: Monday, April 30, 2018 9:00 PM

To: Linda Lacelle <llacelle@dartaero.com>; Marie Lajeunesse <mlajeunesse@dartaero.com>; David Logan <dlogan@dartaero.com>; Michelle GagnonDonovan <mgagnondonovan@dartaero.com>; Sylvie Larocque <slarocque@dartaero.com>; Chrisoula Tsimiklis <ctsimiklis@dartaero.com>

Subject: order 5777

Hi guys,

Please see attached order from rotorfix.

Thanks guys,

Best Regards,

ERNEST GUO

Inside Sales Representative - Asia Pacific

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